

Report No.: HX2008098026

Page: 1 of 15

# **Test Report**

## **Client Information:**

Applicant:	GuangZhou Ostec Electronic Technology Co., Limited
Address:	2 of No.8 West Lane, Jiangcheng Road, Bangjiang East Village, Dalong Street, Panyu District, Guangzhou City, Guangdong, P.R.China
Sample Name:	Intelligent All-In-One Machine
Sample Model:	HW500, Additional models see page 2
Brand Name:	KoPa <sup>®</sup>
Date of Receipt:	2020-08-06
Date of Test:	2020-08-13

## Test Method: With reference to IEC 62321: 2013

- 1) Section 6: Screening by X-ray Fluorescence Spectrometry (XRF)
- 2) Chemical test:

Test Requested	Result
As specified by client, according to RoHS Directive 2011/65/EU with amendment (EU) 2015/863 to test Lead (Pb), Cadmium (Cd), Mercury(Hg), Hexavalent Chromium(Cr(VI)), Polybrominated Biphenyls(PBBs), Polybrominated Diphenyl Ethers(PBDEs), Phthalates(DBP, BBP, DEHP, DIBP) in the submitted sample(s)	Pass

**Tested samples:** Screening components of submitted samples.

**Test/Witness Engineer** 

**Approved & Authorized** 







**Additional models :** HW200, HW200(N), HW200(L), HW500(N), HW500(L), HW800, HW800(N), HW800(L), HW1200, HW1200(N), HW1200(L), HW200-M, HW200-M(N), HW200-M(L), HW500-M, HW500-M(N), HW500-M(L), HW800-M, HW800-M(N), HW800-M(L), HW1200-M, HW1200-M(N), HW1200-M(L), BC1200, BC1200(O), BC1200(N), HW200Z, HW500Z, HW800Z, HW1200Z, HW200-MZ, HW500-MZ, HW800-MZ, HW1200-MZ, BC1200Z, CA800, CA800 (BX), CA800(N), CA800(NK), CA800(L), CA800(OT), CA800 (NT), HC4K, HC4K (BX), HC4K(N), HC4K(NK), HC4K(L), MC500W-O, MC4KW-O, MC500W-N, MC4KW-N, MC500W-G1, MC4KW-G1, MC500W-G2, MC4KW-G2, MC500-G3, MC4K, CA800Z, HC4KZ, DM210, DM350-C, CW01, 3D800, 3D800(N), TE500, TE800, TE1200, TE2000, TE500-M, TE800-M, TE1200-M, TE2000-M, TE500-N, TE800-N, TE1200-N, TE2000-N, TE500-MN, TE800-MN, TE1200-MN, TE2000-MN, TE500-L, TE800-L, TE1200-L, TE2000-L, TE500-ML, TE800-ML, TE1200-ML, TE500-Z, TE800-Z, TE1200-Z, TE2000-Z, TE500-MZ, TE800-MZ, TE1200-MZ, TE2000-MZ, MC1200-M, MC1200-MN, MC1200-ML, MC1200-MZ, MC1200-MC, MC2000, MC2000W-G1, MC2000-M, MC2000-MN, MC2000-ML, MC2000-MZ, MC2000-MC, CA2000



Page: 3 of 15

# **Tested Sample/Part Description**

No.	Component Description
1	Shell
2	PCB
3	Resistor
4	Capacitor
5	NPN triode
6	MOS transistor
7	Self recovery fuse
8	Inductor
9	IC
10	LED
11	Magnetic bead
12	ESD Electrostatic diode
13	Connector
14	Tact Switch
15	LED button



Page: 4 of 15

## **Test Result of XRF**

Tested Item(s)	Result											
	1	2	3	4	5	6	7	8	9	10	11	
Lead (Pb)	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	
Cadmium (Cd)	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	
Mercury (Hg)	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	
Total Chromium (Cr)	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	
Total Bromine (Br)	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	BL	

Tested Item(s)				
Tested Item(s)	12	13	14	15
Lead (Pb)	BL	BL	BL	BL
Cadmium (Cd)	BL	BL	BL	BL
Mercury (Hg)	BL	BL	BL	BL
Total Chromium (Cr)	BL	BL	BL	BL
Total Bromine (Br)	BL	BL	BL	BL



Page: 5 of 15

# (1)Test Method

Tested Item(s)	Test Method	Test Method
Lead (Pb) Cadmium (Cd) Mercury (Hg) Total Chromium (Cr) Total Bromine (Br)	IEC 62321-2:2013, IEC 62321-1:2013, IEC 62321-3-1:2013,	XRF

## **Remark:**

(a) BL = Below Limit, OL = Over Limit, LOD = Limit of Detection, -- = Not Regulated,  $3\sigma$  = The reproducibility of analytical instruments

X: the region where further investigation is necessary,

\*=The screened result was found by XRF and further chemical test was suggested

- (b) There are the results on total Br while test items on restricted substances are PBBs and PBDEs. There is the result on total Cr while test item on restricted substances is Cr(VI).
- (c) Results are obtained by EDXRF for primary screening, and further chemical testing by ICP-OES (for Cd, Pb, Hg), UV-Vis (for Cr(VI) and GC-MS (for PBBs, PBDEs) is recommended to be performed, if the concentration exceeds the below warning value according to IEC62321 (unit: mg/kg).

Element	Polymer materials	Metallic materials	Composite materials
Cadmium ( Cd )	BL≤(70-3δ) <x< (130+3δ) ≤OL</x< 	BL≤(70-3δ) <x< (130+3δ) ≤OL</x< 	LOD <x< (150+3δ)≤ol<="" td=""></x<>
Lead ( Pb )	BL≤(700-3δ) <x< (1300+3δ) ≤OL</x< 	BL≤(700-3δ) <x< (1300+3δ) ≤OL</x< 	BL≤(500-3δ) <x< (1500+3δ) ≤OL</x< 
Mercury ( Hg )	BL≤(700-3δ) <x< (1300+3δ) ≤OL</x< 	BL≤(700-3δ) <x< (1300+3δ) ≤OL</x< 	BL≤(500-3δ) <x< (1500+3δ) ≤OL</x< 
Chromium (Cr)	BL≤(700-3δ) <x< td=""><td>BL≤(700-3δ)<x< td=""><td>BL≤(500-3δ)<x< td=""></x<></td></x<></td></x<>	BL≤(700-3δ) <x< td=""><td>BL≤(500-3δ)<x< td=""></x<></td></x<>	BL≤(500-3δ) <x< td=""></x<>
Bromine (Br)	BL≤(300-3δ) <x< td=""><td>Not Applicable</td><td>BL≤(250-3δ)<x< td=""></x<></td></x<>	Not Applicable	BL≤(250-3δ) <x< td=""></x<>

#### **RoHS Requirement**

Restricted substances	Limits
Lead(Pb)	0.1%(1000 ppm)
Cadmium(Cd)	0.01%(100 ppm)
Mercury(Hg)	0.1%(1000 ppm)
Chromium(VI)(Cr6+)	0.1%(1000 ppm)
Polybrominated biphenyls(PBBs)	0.1%(1000 ppm)
Polybrominated diphenyl ethers (PBDEs)	0.1%(1000 ppm)

The above limits were quoted from 2011/65/EU with amendment (EU) 2015/863.

Page:

6 of 15

# (a)The test result of PBBs, PBDEs

Tested Item	Result(mg/kg)												
lested item	1	2	3	4	5	6	7	8	9	10	11		
Monobromobiphenyl (MonoBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Dibromobiphenyl (DiBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Tribromobiphenyl (TriBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Tetrabromobiphenyl (TetraBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Pentabromobiphenyl (PentaBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Hexabromobiphenyl (HexaBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Heptabromobiphenyl (HeptaBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Octabromobiphenyl (OctaBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Nonabromobiphenyl (NonaBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Decabromobiphenyl (DecaBB)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Sum of polybrominated Biphenyls(PBBs)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Monobromodiphenyl ether (MonoBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Dibromodiphenyl ether (DiBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Tribromodiphenyl ether (TriBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Tetrabromodiphenyl ether (TetraBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Pentabromodiphenyl ether (PentaBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Hexabromodiphenyl ether (HexaBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Heptabromodiphenyl ether (HeptaBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Octabromodiphenyl ether (OctaBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Nonabromodiphenyl ether (NonaBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Decabromodiphenyl ether (DecaBDE)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		
Sum of polybrominated diphenyl ethers(PBDEs)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.		

Report No.: HX2008098026



Page: 7 of 15

Tootod Kom		Result(mg/kg)							
Tested Item	12	13	14	15					
Monobromobiphenyl (MonoBB)	N.D.	N.D.	N.D.	N.D.					
Dibromobiphenyl (DiBB)	N.D.	N.D.	N.D.	N.D.					
Tribromobiphenyl (TriBB)	N.D.	N.D.	N.D.	N.D.					
Tetrabromobiphenyl (TetraBB)	N.D.	N.D.	N.D.	N.D.					
Pentabromobiphenyl (PentaBB)	N.D.	N.D.	N.D.	N.D.					
Hexabromobiphenyl (HexaBB)	N.D.	N.D.	N.D.	N.D.					
Heptabromobiphenyl (HeptaBB)	N.D.	N.D.	N.D.	N.D.					
Octabromobiphenyl (OctaBB)	N.D.	N.D.	N.D.	N.D.					
Nonabromobiphenyl (NonaBB)	N.D.	N.D.	N.D.	N.D.					
Decabromobiphenyl (DecaBB)	N.D.	N.D.	N.D.	N.D.					
Sum of polybrominated Biphenyls(PBBs)	N.D.	N.D.	N.D.	N.D.					
Monobromodiphenyl ether (MonoBDE)	N.D.	N.D.	N.D.	N.D.					
Dibromodiphenyl ether (DiBDE)	N.D.	N.D.	N.D.	N.D.					
Tribromodiphenyl ether (TriBDE)	N.D.	N.D.	N.D.	N.D.					
Tetrabromodiphenyl ether (TetraBDE)	N.D.	N.D.	N.D.	N.D.					
Pentabromodiphenyl ether (PentaBDE)	N.D.	N.D.	N.D.	N.D.					
Hexabromodiphenyl ether	N.D.	N.D.	N.D.	N.D.					
(HexaBDE) Heptabromodiphenyl ether (HeptaBDE)	N.D.	N.D.	N.D.	N.D.					
Octabromodiphenyl ether (OctaBDE)	N.D.	N.D.	N.D.	N.D.					
Nonabromodiphenyl ether (NonaBDE)	N.D.	N.D.	N.D.	N.D.					
Decabromodiphenyl ether (DecaBDE)	N.D.	N.D.	N.D.	N.D.					
Sum of polybrominated diphenyl ethers(PBDEs)	N.D.	N.D.	N.D.	N.D.					

Report No.: HX2008098026



Page: 8 of 15

# (b) The test result of DBP, BBP, DEHP, DIBP

	Result											
Tested Item(s)	1	2	3	4	5	6	7	8	9	10	11	
Dibutyl phthalate(DBP)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	
Benzylbutyl phthalate(BBP)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	
Di-2-ethylhexyl phthalate(DEHP)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	
Diisobutyl phthalate(DIBP)	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	

Tootod Itom(a)	Result								
Tested Item(s)	12	13	14	15					
Dibutyl phthalate(DBP)	N.D.	N.D.	N.D.	N.D.					
Benzylbutyl phthalate(BBP)	N.D.	N.D.	N.D.	N.D.					
Di-2-ethylhexyl phthalate(DEHP)	N.D.	N.D.	N.D.	N.D.					
Diisobutyl phthalate(DIBP)	N.D.	N.D.	N.D.	N.D.					

# (c) Test Method for Chemical Confirmation

Test Item	Test Method	Test Instrument	MDL (mg/kg)	EU RoHS Limit (mg/kg)
Cadmium (Cd)	IEC 62321-5:2013	ICP-OES	10	100
Lead (Pb)	IEC 62321-5:2013	ICP-OES	10	1000
Mercury (Hg)	IEC 62321-4:2013	ICP-OES	10	1000
Hexavalent Chromium (Cr(VI))	IEC 62321-7-2:2017 (non-metal)	UV-Vis	10	1000
	IEC 62321-7-1:2015 (metal)	UV-Vis	0.1(µg/cm)	1000
Polybrominated Biphenyls (PBBs)	IEC 62321-6:2015	GC-MS	10	1000
Polybrominated Diphenyl Ethers (PBDEs)	IEC 62321-6:2015	GC-MS	10	1000
Phthalates(DBP, BBP, DEHP, DIBP)	IEC 62321-8:2017	GC-MS	50	1000

**Remark:** MDL = Method Detection Limit

N.D. = Not Detected (<MDL)

mg/kg = ppm = parts per million

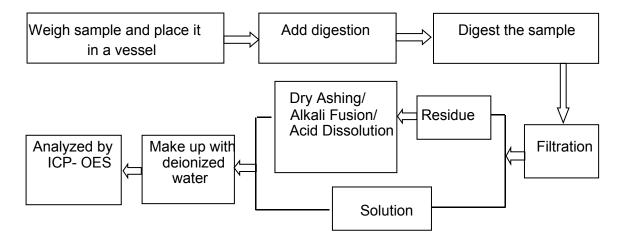
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Shenzhen HX Detect Certification Co., Ltd. 5/F, Building B15, Zongtai Cultural and Creative Industrial Park, Yintian Creative Park, Xixiang Town, Bao 'an District, Shenzhen Tel: +86 755-29116082 Web: www.hx-lab.com

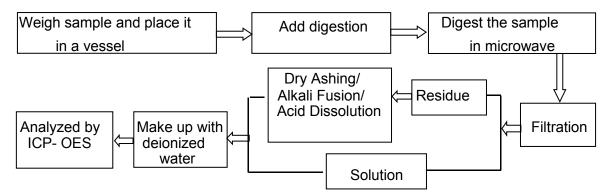


## **Test Process**

# 1. Lead(Pb), Cadmium(Cd), Chromium(Cr)

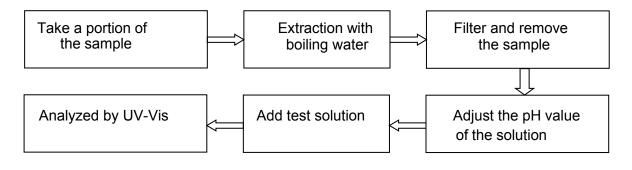


## 2. Mercury(Hg)



## 3. Hexavalent Chromium (Cr (VI))

#### (1) IEC 62321-7-1:2015 Plating/Metal sample(s)

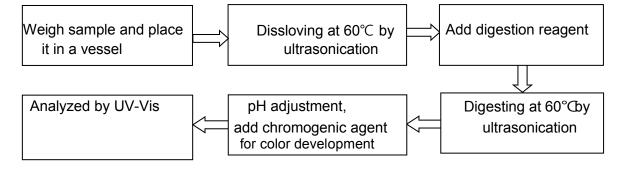




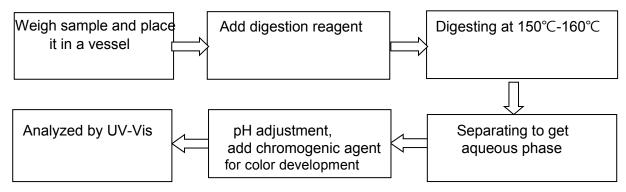
10 of 15

Page:

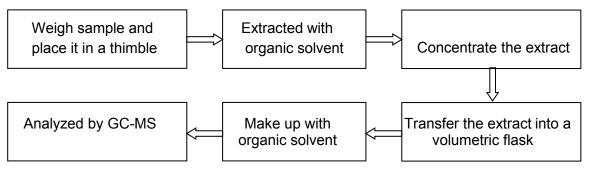
## (2) IEC 62321-7-2:2017 Non-metal sample(s) (Material ABS/PC/PVC)



## (3) IEC 62321-7-2:2017 Non-metal sample(s) (Others)



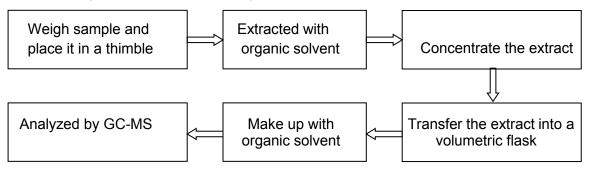
# 4. Polybrominated Biphenyls (PBBs), Polybrominated Diphenyl Ethers (PBDEs)





Page: 11 of 15

## 5. Phthalates(DBP/BBP/DEHP/DIBP)



#### **Remark:**

-Chemical confirmation tests were conducted to verify the inconclusive, Chromium (VI) (Cr<sup>6+</sup>), Polybrominated biphenyls (PBBS) and Polybrominated included in this report.

-As requested by the applicant, only components shown in this report were screened by XFR spectroscopy for 2011/65/EU & (EU) 2015/863, other components were not screened included in this report.

#### **Disclaimers:**

This XRF Screening Report tests were reference purposes only. The applicant shall make its/his/her purposes.

The results shown in this XRF screening Report will based on various factors. Including but not limited to, the sample size, thickness, area, surface flatness, equipment parameters and matrix effect (e.g. Plastic, Rubber, Metal, Glass, Ceramic etc.). Further wet chemical pre-treament with relevant chemical equipment analysis are required to obtain quantitative data.

-Photo is included.

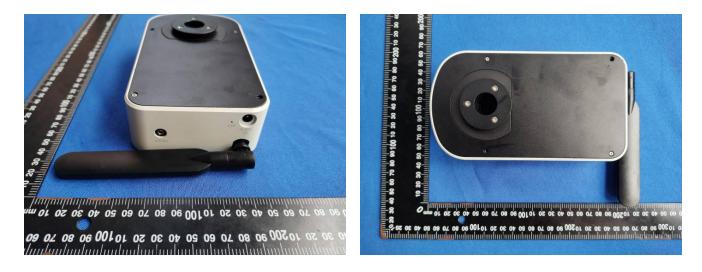


# **Photograph of Sample**

# Photo 1-2 Appearance of EUT



Photo 3-4 Appearance of EUT





Page: 13 of 15

## Photo 5-6 Appearance of EUT



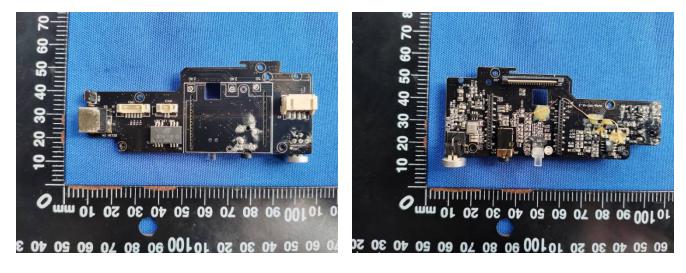


19 30 50 10 500 30 80 10 80 20 80 40 30 50 10100 30 80 10 80 20

Photo 7-8 Appearance of EUT



# Photo 9-10 Appearance of PCB



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Page: 14 of 15

## Photo 11-12 Appearance of PCB

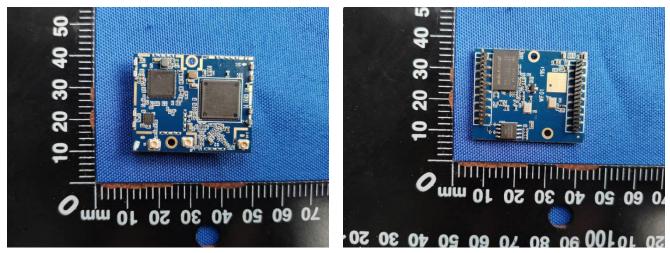


Photo 13-14 Appearance of PCB

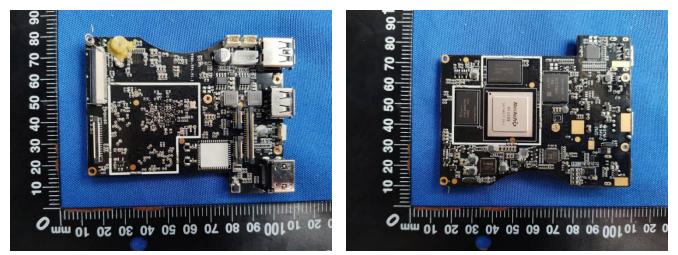
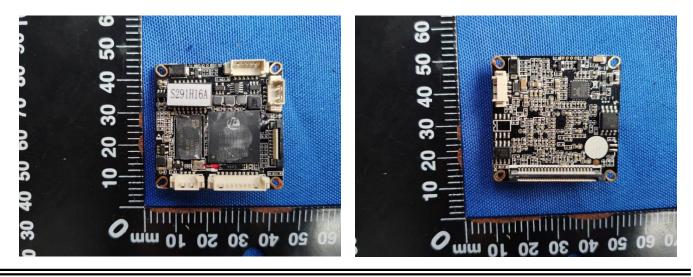


Photo 15-16 Appearance of PCB

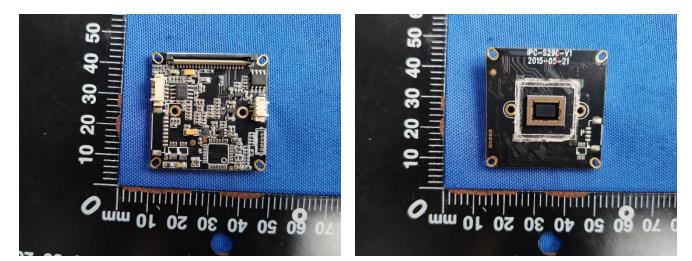


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Page: 15 of 15

# Photo 17-18 Appearance of PCB



**END OF REPORT**